

1. **Amendments to the Claims**

The following claim listing will replace all prior claim listings.

1 – 4. (Cancelled without prejudice.)

5. (Currently amended.) The personal cleansing device (40) of claim 92 [[2]] wherein the pourable sodium soap comprises ~~at least~~ between 1 and 20% sodium oleate.
6. (Currently amended.) The personal cleansing device (40) of claim 92 [[2]] wherein the oils are ~~pourable soap is generated from~~ organically produced oils.
7. (Currently amended.) The personal cleansing device (40) of claim 92 [[2]], wherein the pourable sodium soap comprises ~~sodium soaps and~~ one or more of sugars, ~~ethyl alcohol, resins,~~ polyhydroxy compounds other than glycerine and amino alcohols propylene glycols.

8 – 12. (Cancelled.)

13. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the pourable sodium soap ~~cleansing agent (42)~~ contains about: 20 to 30% Triethanolamine of an amino alcohol, 7 to 19% Cocoate sodium soap, 14 to 36% Palmitate sodium soap, 7 to 9% Glycerine and 5 to 22% Stearic acid.
14. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the pourable sodium soap ~~cleansing agent (42)~~ contains about: 10% stearic acid, a fat charge in the range of 41.5 to 44.0%, and a palm oil to coconut oil ratio of 80 to 20.
15. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the pourable sodium soap ~~cleansing agent (42)~~ contains about: 5 to 12% stearic acid; 35 to 50% fat charge and Palm oil to Coconut oil ratios from 50:50 to 90:10.
16. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the pourable sodium soap ~~cleansing agent (42)~~ contains about 2 to 35% triethanolamine (TEA).

17. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the pourable sodium soap ~~cleansing agent (42)~~ includes about: 20 to 30% Triethanolamine, 7 to 19% Cocoate sodium soap, 14 to 36% Palmitate sodium soap, 7 to 9% Glycerine and about 5 to 22% Stearic acid.
18. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the pourable sodium soap ~~cleansing agent (42)~~ includes about: 10% stearic acid, a fat charge in the range of 41.5 to 44.0%, and a palm oil to coconut oil ratio of 80 to 20.
19. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the pourable sodium soap ~~cleansing agent (42)~~ includes about: 5 to 12% stearic acid; 35 to 50% fat charge and Palm oil to Coconut oil ratios from 50:50 to 90:10.
20. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the pourable sodium soap ~~cleansing agent (42)~~ includes, by weight percentage about:
- Glycerine from 10 to 30%,
Sodium Cocoate from 8 to 20%,
Sodium Palmitate from 12 to 20%,
Sodium ~~Ricinolate~~ Ricinoleate from 9 to 17%,
Safflower Oil Soap from 2 to 5%,
Sorbitol from 0 to 8%,
Sorbitan Oleate from 2 to 8%,
Soybean Protein from 2 to 8%,
and Titanium Dioxide from 0 to 0.2%.
21. (Cancelled.)
22. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the substrate (44) comprises synthetic materials.
23. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the substrate (44) comprises naturally occurring materials.

24. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the substrate (44) is reticulated.
25. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the substrate (44) is non-reticulated.
26. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the substrate (44) is selected from the group consisting ~~essentially~~ of porous polyurethane, polyethylene or cellulose.
27. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the substrate (44) comprises a sponge.
28. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the substrate (44) comprises woven materials.
29. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the substrate (44) comprises non-woven materials.
30. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the substrate (44) comprises cotton and loofah-based materials.
31. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the weight ratio of pourable sodium soap ~~cleansing agent~~ (42) to substrate (44) is between about 1 to 1 and 10 to 1.
32. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] wherein the weight ratio of pourable soadium soap ~~cleansing agent~~ (42) to substrate (44) is about 7 to 1.
33. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] further including fragrances.
34. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] further including skin moisturizers.
35. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] further including one or more of anti-cellulite substances, anti-aging substances, herbal substances, natural extracts and synthetic extracts.

36. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] further including colorants.
37. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] further including one or more active ingredients comprising sunscreen agents, antimicrobials, antiseptics and/or healing agents and combinations thereof.
38. (Currently amended.) The personal cleansing device (40) of claim 92 [[1]] further including one or more skin feel additives.
- 39 – 91. (Cancelled.)
92. (New) A personal cleansing device comprising: (a) a web of fibers forming a substrate and (b), a pourable sodium soap having a melting point of 120° F to 160°F distributed substantially throughout the substrate in a quantity sufficient for multiple uses of the substrate in conjunction with a solvent that dissolves the pourable sodium soap for personal cleansing purposes, wherein the pourable sodium soap comprises:
- at least two sodium soaps generated from (i), fatty acids of oils selected from the group consisting of palm oil, palm kernel oil, coconut oil, olive oil, castor oil, safflower oil, and (ii), fatty acids of tallow, and
- 5% to 35% glycerine and up to 10% propylene glycol, and further wherein
- the personal cleansing device produces lather in both hard as well as soft water.
93. (New.) The personal cleansing device of claim 92 wherein the pourable sodium soap is generated by (i) heating the oil or tallow fatty acid, (ii) reacting the oil or tallow fatty acid with sodium hydroxide, and (iii) adding at least one additive selected from the group consisting of group consisting of sugars, polyhydroxy compounds and amino alcohols.
94. (New.) The personal cleansing device of claim 93 wherein the at least one additive is a polyhydroxy compound other than glycerine at up to 10 %, based on the total weight of the pourable sodium soap.

95. (New.) The personal cleansing device of claim 93 wherein the at least one additive is a sorbitol at a concentration of up to 10%, based on the total weight of the pourable sodium soap.
96. (New.) The personal cleansing device of claim 93 wherein the at least one additive is an amino alcohol present at a concentration of 5% to 30%, based on the total weight of the solid cleansing agent.
97. (New.) The personal cleansing device of claim 96 wherein the amino alcohol is triethanolamine.
98. (New.) The personal cleansing device of claim 92 wherein the pourable sodium soap is generated from fatty acids of oils selected from the group consisting of palm oil, palm kernel oil, coconut oil, olive oil, castor oil, and safflower oil and fatty acids of tallow and the pourable soap is formed by the sequential steps of (i) hydrolyzing the oil or tallow with high-pressure steam to yield crude fatty acids and glycerine, (ii) removing the glycerine, (iii) purifying the crude fatty acids by distillation, (iv) neutralizing the fatty acids with a strong alkali to produce soap and water, and (v) adding to neutralized mixture of step (iv) glycerine and at least one additive selected from the group consisting of group consisting of sugars, polyhydroxy compounds and amino alcohols.
99. (New.) The personal cleansing device of claim 92 wherein the pourable sodium soap is essentially free of synthetic detergents.
100. (New.) The personal cleansing device of claim 99 wherein the pourable sodium soap agent is free of synthetic detergents.
101. (New.) The personal cleansing personal device of claim 92 that produces foam in hard water having greater than about 150 ppm of calcium and magnesium metal cations.
102. (New.) The personal cleansing device of claim 101 that produces foam in hard water having greater than about 300 ppm of calcium and magnesium metal cations.